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Abstract	In this work we report the results of an investigation on the hydrolysis of Al^{3+} aged in 3.0 mol·L ⁻¹ (Na)Cl ionic medium at 25 °C, in the ranges of Al(III) concentration $0.0125 \le \mathbf{B} \le 0.1000 \text{ mol·L}^{-1}$ and average number of H ⁺ released, or OH ⁻ bound per metal atom of $0.1 \le Z \le 1.5$. The analysis of the emf(H) data, first in terms of the core + links hypothesis and, subsequently, by using the generalized least-squares program LETAGROP, indicates formation of the complexes $[Al_2(OH)_2]^{4+}$, $[Al_3(OH)_4]^{5+}$, $[Al_{13}(OH)_{30}]^{9+}$, $[Al_{13}(OH)_{32}]^{7+}$ and $[Al_{13}(OH)_{34}]^{5+}$. The species distribution diagrams are briefly discussed.	
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Studies on Aluminum Chemistry: 1. Hydrolysis of Al³⁺ 3 Aged in Acidic 3.0 mol· L^{-1} (Na)Cl Solution at 25 °C 4

15-00083

A. Marín¹ · M. L. Araujo¹ · J. D. Martínez¹ · V. Lubes² · F. Brito¹

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Approximation Abstract In this work we report the results of an investigation on the hydrolysis of Al^{3+} 10 aged in 3.0 mol· L^{-1} (Na)Cl ionic medium at 25 °C, in the ranges of Al(III) concentration 11 $0.0125 < \mathbf{B} < 0.1000 \text{ mol} \cdot \mathbf{L}^{-1}$ and average number of \mathbf{H}^+ released, or \mathbf{OH}^- bound per 12 metal atom of 0.1 < Z < 1.5. The analysis of the emf(H) data, first in terms of the 13 core + links hypothesis and, subsequently, by using the generalized least-squares program LETAGROP, indicates formation of the complexes $[Al_2(OH)_2]^{4+}$, $[Al_3(OH)_4]^{5+}$, $[Al_{13}(-OH)_{30}]^{9+}$, $[Al_{13}(OH)_{32}]^{7+}$ and $[Al_{13}(OH)_{34}]^{5+}$. The species distribution diagrams are 14 15

briefly discussed. 16

17 Keywords Aluminum(III) hydrolysis · Aged solutions · Emf(H) measurements · Stability constants · Core + links hypothesis · LETAGROP program 18

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20 1 Introduction

2 Aluminum is the most abundant metal in the earth's crust. Its compounds are present in

- 22 most rocks, generally as silicates. Aluminum is only extracted from bauxite by a sequence
- 23 of transformations, first as alumina using Bayer's process, followed by electrolysis to
- 24 prepare the metal [1].



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This metal possesses a combination of properties that make it very useful in the engineering of materials. Indeed, aluminum is the second most used metal after steel, because it is so versatile. Aluminum is used by several industries including high voltage transmission lines, electrical products, TV and satellite antennas, automotive and aerospace industries, building and construction, packaging, etc. [2].

Its impact on biological systems has been the subject of much controversy in the past decades, and a profuse amount of research has shown that it can produce adverse effects on plants, aquatic animals and human beings [3].

Aluminum is found in the trivalent state in its compounds and in solution. With an ionic radius of 0.6 Å, the regular octahedral $[Al(H_2O)_6]^{3+}$ ion, denoted here by Al^{3+} , has a hydration number of six. Its small ionic size leads to extensive hydrolysis of its aqueous solutions starting at pH \geq 3.

We define hydrolysis in terms of the formation function Z, the average number of OH⁻
bound, or H⁺ released, per Al atom according to Eq. 1:

$$pH_2O + qAl^{3+} \rightleftharpoons Al_q(OH)_p^{(3q-p)+} + pH^+.$$
(1)

We write each hydrolysis product in the general form $Al_q(OH)_p^{(3q-p)+}$, briefly (p, q) species (complex), and define a stability constant β_{pq} for each reaction (1). If c_{pq} is the concentration of the (p, q) complex, $h = [H^+]$ and $b = [Al^{3+}]$, and assuming the constancy of the activity factors of reactants and products in high concentration ionic media [4], then we have the law of mass action in the following form:

$$c_{pq} = \beta_{pq} h^{-p} b^q. \tag{2}$$

47 The hydrolysis of Al³⁺ has been extensively investigated over the last 70 years. A number of researchers have studied Al-OH solutions, obtained by mixing Al³⁺ and OH⁻ in 49 50 various proportions and allowed the mixture to be exposed to an increase in temperature or aged for different times, because achieving equilibrium for the complexes takes a long time 51 52 at room temperature. As a matter of fact, due to the slowness of the involved reactions, it is 53 difficult to apply equilibrium analysis [5] and it is therefore assumed that such a system can 54 achieve equilibrium conditions either by increasing the temperature or by ageing of the 55 solutions.

Emf(H) measurements performed by Brosset in 2.0 mol·L⁻¹ NaClO₄ at 40 °C [6], Biedermann in 3.0 mol·L⁻¹ NaClO₄ at 50 °C [7], Aveston in 1.0 mol·L⁻¹ NaClO₄ at 25 °C [8], Baes and Mesmer in 1.0 mol·L⁻¹ KCl at 62–150 °C, [9, 10], Öhman and Forsling in 0.6 mol·L⁻¹ at 25 °C [11], and Brown et al. in 0.1 mol·L⁻¹ NaNO₃ at 25 °C [12] indicate formation of more or less large polynuclear complexes through very slow reactions. The ²⁷Al and ¹H NMR measurements of Akitt et al. [13] and Bottero et al. [14] lead to the same conclusions.

On the other hand, from studies on the crystal structure by X-ray diffraction of the basic aluminum salts $Al_2O_3 \cdot 2SO_3 \cdot 11H_2O$, $Al_2O_3 \cdot 2SO_3 \cdot 11H_2O$ and $Na_2O \cdot 13Al_2O_3 \cdot 6SO_3 \cdot$ (68–76)H₂O and $Na_2O \cdot 13Al_2O_3 \cdot 6SeO_3 \cdot (68–76)H_2O$, obtained from solutions with intermediate acidity, Johansson found the complexes $[Al_2(OH)_2(H_2O)_8]^{4+}$ [15] and $[Al_{13}(OH)_{32}(H_2O)_{12}]^{7+}$ [16]. The complex $[Al_2(OH)_2(H_2O)_8]^{4+}$ has two octahedra sharing an edge with two OH⁻ groups, and complex $[Al_{13}(OH)_{32}(H_2O)_{12}]^{7+}$, which may be written as $[Al^{IV}O_4Al_{12}^{VI}(OH)_{32}(H_2O)_{12}]^{7+}$; it is spherical and in the center is one Al atom surrounded by a tetrahedron of oxygens and around it are 12 more Al atoms, which are nicely

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packed with 36 more oxygens [17]. X-ray data obtained in solution by Rausch and Bale [18] indicate that the complex $[Al_{13}(OH)_{32}(H_2O)_{12}]^{7+}$ exists.

Johansson has also made ²⁷Al NMR studies in solutions with varying Z values (quoted by Sillén [5], p. 71). The resonance peaks registered may be ascribed to ²⁷Al in Al^{IV}O₄ and Al^{VI}O₆ octahedra. In acidic solutions at pH \leq 3 and Z = 0, all aluminum present has a coordination number of six; in alkaline solution at pH \geq 9 and Z = 3–4, it is all four coordinated, and in solutions corresponding to the Al₁₃ complex at pH ~5.5 and Z ~ 2.5, both coordination's numbers are present, as verified by further research [13, 14].

These results constitute an important foundation for the interpretation of the hydrolysis of Al^{3+} , based on the particular slowness of the involved reactions at room temperature, and the low accuracy of the emf(H) data at high temperature, since there are many experimental difficulties in this regime [7].

Brosset [6] published a study on the hydrolysis of Al^{3+} in 2.0 mol·L⁻¹ NaClO₄ of varying acidity at 40 °C, for total concentrations of metal **B** = 2.21, 11.07 and 55.41 mmol·L⁻¹, respectively, and measured pH using a hydrogen electrode versus a Hg₂Cl₂-Hg electrode in 2.0 mol·L⁻¹ NaClO₄ at 40 °C. He interpreted the data assuming that the species $[Al_2(OH)_3]^{3+}$, $[Al_3(OH)_6]^{3+}$ and $Al_n(OH)_{3(n+1)}^{3-}$ are present in acidic media (Z = 0-3), and the complex $Al(OH)_4^-$ forms in alkaline medium (Z = 3-4).

Later on, these data were reinterpreted by Brosset et al. [19] in terms of Sillén's core + links hypothesis (1954) [20, 21], assuming that in the acid range (Z = 0-2.5) either a single species such as $[Al_6(OH)_{15}]^{3+}$, $[Al_8(OH)_{20}]^{4+}$, or $[Al_{13}(OH)_{33}]^{6+}$, or a series of complexes of general formula $Al(Al_2(OH)_5)_n^{n+3}$, are present and confirmed that a single complex $[Al(OH)_4]^-$ is present in the alkaline range (Z = 3-4).

Biedermann [7] made a careful study of the hydrolysis of Al^{3+} in 3.0 mol·L⁻¹ NaClO₄ at 50 °C for **B** = 5–50 mmol·L⁻¹ by measuring the concentrations of free H⁺ ions, *h*,

Species	$-\log_{10} \beta_{pq}$						
[AlOH] ⁺						5.52 (4)	5.33 (1)
$[Al(OH)_2]^+$							10.91 (4)
$\left[\mathrm{Al}_2(\mathrm{OH})_2\right]^{4+}$	7.07 (6)	5.90	4.8 (2)	3.95 (7)			
$[Al_3(OH)_4]^{5+}$		10.74	8.2 (1)	7.01 (9)		13.57 (2)	13.13 (1)
[Al ₇ (OH) ₁₇] ⁴⁺					48.8 (1)		
$[Al_{13}(OH)_{32}]^{7+}$	104.50 (6)		64.3	52.9		109.2 (1)	107.41 (4) ^a
[Al ₁₃ (OH) ₃₄] ⁷⁺					97.6 (1)		
$\sigma(Z)$		0.006	0.028	0.014			
Ionic medium/mol·L ⁻¹	1.0 (NaClO ₄)	1.0 (KCl)	1.0 (KCl)	1.0 (KCl)	3.0 (NaClO ₄)	0.6 (NaCl)	0.1 (NaNO ₃)
°C	25	62.5	99.6	124.8	50	25	25
$\mathbf{B}/\mathrm{mmol}\cdot\mathrm{L}^{-1}$	2.7-99.2	5-45	5-45	5-45	5-50	2.5-20	0.99–0.992
Z range	≤2.43	≤2.4	≤2.0	≤2.0	≤2.5		≤2.5
References	[8]	[9, 10]			[7]	[11]	[12]

 Table 1
 Literature values of stability constants for Al(III) hydrolysis in different ionic media and temperatures according to reaction (1)

^a Among other possible polymers whose stability constant follows the expression $-\log_{10} \beta_{pq} = 5.73 - 3.6q + 4.64p$ with p = 12-34 and q = 5-14

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using the cell without junction potential: glass electrode/test solution, $Ag^+ 1.0 \text{ mmol}\cdot\text{L}^{-1/}$ Ag. The data were also analyzed in terms of Sillén's core + links hypothesis [20, 21] that could explain the observed results by assuming the formation of $[Al_7(OH)_{17}]^{4+}$ and $[Al_{13}(OH)_{34}]^{5+}$ species. Table 1 (column 6) shows the corresponding stability constants. Aveston [8] published the results of the hydrolysis of the Al^{3+} in 1.0 mol·L⁻¹ NaClO₄ at 25 °C in the region $Z \le 2.43$ using solutions that were first hydrolyzed at 50 °C, held there for 15 min and, finally, stored for 2 weeks at 25 °C. He explained the data satisfactorily in terms of species $[Al_2(OH)_2]^{4+}$ and $[Al_{13}(OH)_{32}]^{7+}$, in accordance with those reported by Johansson [15, 16] (vide supra) for crystalline solids that precipitated from hydrolyzed Al(III) solutions. Table 1 (column 2) contains the respective stability constants and the experimental conditions.

Baes and Mesmer [9, 10] studied the hydrolysis of Al^{3+} in 1.0 mol·L⁻¹ KCl at 107 25–150 °C for $\mathbf{B} = 5-45 \text{ mmol}\cdot\text{L}^{-1}$, using a hydrogen electrode in a concentration cell, 108 allowing precise acidity measurements at elevated temperatures [22]. They found that the 109 model formed by the species $[Al_2(OH)_2]^{4+}$, $[Al_3(OH)_4]^{5+}$, and $[Al_{14}(OH)_{34}]^{8+}$ or 110 $[Al_{13}(OH)_{34}]^{5+}$ represented their data well [9]. However, later on they concluded that the 111 model formed by the species $[Al_2(OH)_2]^{4+}$, $[Al_3(OH)_4]^{5+}$ and $[Al_{13}(OH)_{32}]^{7+}$ is the most 112 113 probable scenario [10]. Table 1 (columns 3-5) contains the respective stability constants and dispersions $\sigma(Z)$ at 62.5, 99.6 and 124.8 °C for the latter model. It can be observed that 114 115 the stability constants vary considerably with temperature, from which they calculated the 116 thermodynamic parameters ΔH_{pa} and ΔS_{pa} .

117 Akitt et al. [13] studied the hydrolysis of Al^{3+} in solutions prepared by different 118 methods, concentrations and temperatures in the range $0 \le Z \le 2.5$, using ¹H and ²⁷Al 119 NMR spectroscopy and pH measurements. They postulated that the species [AlOH]²⁺, 120 [Al₂(OH)₂]⁴⁺, and [Al₁₃(OH)₃₂]⁷⁺ were present and, with less certainty, [Al₈(OH)₂₀]⁴⁺.

Bottero et al. [14] studied the hydrolysis of Al^{3+} in solutions with total concentration B = 0.1 mol·L⁻¹ in the range $0.5 \le Z \le 2.5$ with a 24 h aging time at 25 °C by ²⁷Al NMR spectroscopy and pH titration techniques. A comparison of their experimental curve Z(log₁₀ h)_B (their curve I, Fig. 4, p. 2937) with several theoretical curves shows that curves V (for species [AlOH]²⁺, [Al(OH)₂]⁺, [Al₂(OH)₂]⁴⁺, [Al₂(OH)_x]^{(6-x)+} and [Al₁₃(-OH)₃₆]³⁺) and VI (all of these species plus Al(OH)₃) were the ones that gave the best agreement.

128 Öhman and Forsling [11] also investigated the hydrolysis of Al^{3+} , covering ranges 129 $2.5 \le \mathbf{B} \le 20 \text{ mmol} \cdot L^{-1}$ and $1.5 \le pH \le 4.3$, in connection with studies of hydroxo 130 carbonates of Al(III) in 0.6 mol \cdot L^{-1} NaCl at 25 °C. They found the species [AlOH]²⁺, 131 [Al₃(OH)₄]⁵⁺ and [Al₁₃(OH)₃₂]⁷⁺ to be present, whose stability constants are given in 132 Table 1 (column 7).

Brown et al. [12] studied the hydrolysis of Al^{3+} in 0.1 mol·L⁻¹ NaNO₃ at 25 °C covering the range 0.099 $\leq \mathbf{B} \leq 0.992 \text{ mmol·L}^{-1}$ and $4.0 \leq pH \leq 4.9$. They validated the presence of species [AIOH]²⁺, [Al(OH)₂]⁺, [Al₃(OH)₄]⁵⁺ and a high-molecular-weight polymer $Al_q(OH)_p^{(3q-p)}$ with ratio $p/q \sim 2.46$ and q = 6-14. Table 1 (column 8) contains the stability constants for the first three species and the polymer [Al₁₃(OH)₃₂]⁷⁺. Regarding the hydrolysis of Al³⁺ in the alkaline range ($Z = 3 \leq 4$), the species

Regarding the hydrolysis of Al^{3+} in the alkaline range $(Z = 3 \le 4)$, the species Al(OH)₄⁻ and a dimeric complex {most probably (OH)₃AlOAl(OH)₃²⁻ OH)₃} are sufficiently to account for all the experimental observations collected for concentrated alkaline solutions at temperature up to 100 °C. The presence of other species in significant concentrations, like AlO₂⁻, AlO(OH)₂⁻, Al(OH)₅²⁻, or Al(OH)₆³⁻, can be excluded [23].

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One can see that the general tendency is the preferential formation of polynuclear complexes, besides one and/or two mononuclear species. The lack of agreement in the results obtained by different authors about the composition of the system can be attributed partly to the fact that the reactions are very slow and there is frequently not true equilibrium, but rather time-dependent transient equilibria, or that the formed products can be influenced by the type of the anion present in the ionic medium or the way in which the Al(III) solutions were prepared.

The present work reports the results of a study of the hydrolysis of Al^{3+} , aged in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, by emf(H) measurements. It was carried out to try to get a model that better explains the behavior of the Al-OH system using aged solutions prepared far from the area of general disagreement Z > 1.5, where most of the time precipitates of basic salts are formed and slow reactions occur for several reasons. Emf(H) measurements are a well-established method for studying equilibria in solution [7, 20, 24–26].

The symbols used in this article are the same as those adopted in previous work [25, 26].

2 Experimental 158

159 2.1 Materials, Solutions and Methods

As reagents HCl and NaOH Sigma-Aldrich (Fixanal 0.100 mol·L⁻¹ ampoules), NaCl 160 161 (99.8 %), Na₂CO₃ (99.5 %), KHI₂O₆ (99.0 %) and 8-hydroxiquinole (99.0 %) Merck p.a., 162 CO2-free triply-distilled water, and argon were used. The source of aluminum was Merck 163 p.a. AlCl₃·6H₂O (95.0 %) recrystallized three times.

Solutions: $3.0 \text{ mol} \cdot L^{-1}$ NaCl ionic medium, $T_1 = 100 \text{ mmol} \cdot L^{-1}$ (Na, H)Cl in H⁺ and 164 $T_2 = 3.0 \text{ mol} \cdot L^{-1} \text{ Na}(\text{OH}, \text{ Cl})$ in 100 mmol $\cdot L^{-1} \text{ OH}^-$ were prepared by weighing dry 165 NaCl and, where appropriate, by adding HCl and NaOH that had been standardized versus 166 167 Na₂CO₃ and KHI₂O₆ [27], respectively.

A stock solution of Al(III), whose concentration $S_0 = 2.129 \text{ mol} \cdot \text{kg}^{-1}$, was prepared 168 169 and analyzed by precipitation with 8-hydroxiquinoleine [27], containing ≤ 10 ppm Fe(III) 170 as determined by atomic absorption, from which was prepared the more dilute solution $S_1 = 303.5 \text{ mmol} \cdot \text{L}^{-1} \text{ Al}(\text{III}), 6.798 \text{ mmol} \cdot \text{L}^{-1} \text{ H}^+, 2.083 \text{ mol} \cdot \text{L}^{-1} \text{ Na}^+ \text{ and } 3.0 \text{ mol} \cdot \text{L}^{-1}$ 171 Cl^{-} , and whose exact acid content was determined by potentiometric titration with the T_{1} 172 173 solution [28].

For the emf(H) measurements, four sets of solutions with total concentrations of 174 $\mathbf{B} = 12.5, 25.0, 50.0$ and 100.0 mmol·L⁻¹ Al(III) were used. For each set, using solutions 175 176 S_1 and T_2 , and special glass bottles as containers, fifteen solutions with Z values distributed 177 in the range 0.1 < Z < 1.5 were prepared and aged for 15 days.

178 2.2 Emf(H) Measurements

179 The concentration h of each aged solution was measured every 2 days until reaching a

- constant value, by means of cell (3), where REF//= 3.0 mol·L⁻¹ NaCl/3.0 mol·L⁻¹ NaCl, Hg₂Cl₂ (saturated)/Hg₂Cl₂-Hg(Pt), and $\mathbf{S} = \mathbf{B} \text{ mmol·L}^{-1} \text{ Al}^{3+}$, $\mathbf{H} \text{ mmol·L}^{-1} \text{ H}^+$ (3.0 180
- 181
- $\mathbf{H} 3 \mathbf{B}$) mol·L⁻¹ Na⁺, and 3.0 mol·L⁻¹ Cl⁻. 182

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 glass electrode. (3)

The potential E (mV) of cell (3) at 25 °C is given by Nernst's equation, Eq. 4:

$$E = E_0 + Jh + 59.16 \log_{10} h.$$
⁽⁴⁾

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Before measuring *E*, the standard potential E_0 and the parameter *J* were determined using solutions of 3.0 mol·L⁻¹ (H, Na)Cl of well known H⁺ concentration. Estimates of the precisions of emf(H) measurements is 0.1 mV/0.002 pH units.

Once *h* was determined for each solution after reaching a constant value, the formation function *Z* was calculated using Eq. 5, where K_w is the water dissociation constant:

$$Z = (h - \mathbf{H} - Kw \cdot h^{-1}). \tag{5}$$

The ageing process and the emf(H) measurements were carried out under argon sweeping in a special chamber, thermostatically regulated at 25.0 (1) °C, placed inside a thermostatted air room environment at 25 (1) °C.

198 The resulting data for $Z(\log_{10} h)_{\mathbf{B}}$ are shown in Fig. 1 and also are given in Table 2.

199 3 Result and Discussion

According to reaction (1), the balances of reagents H^+ and Al^{3+} are given by Eqs. 6 and 7, respectively:

$$\mathbf{B}Z(=h-\mathbf{H}-Kwh^{-1})=\sum_{p}\sum_{q}p\beta_{pq}h^{-p}b^{q}$$
(6)

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Fig. 1 Z, average number of OH⁻ groups bound or H⁺ split off per Al³⁺ according to reaction (1), as a function of $-\log_{10} h$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, for four different total concentration **B** = 12.5 (*square*), 25 (*triangle*), 50 (*plus*) and 100 (*times*) mmol·L⁻¹. The *solid lines* represent theoretical *curves* calculated with the stability constants of Table 3 (column 7)

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Table 2 Experimental data $Z(\log_{10} h)_{\mathbf{B}}$ for Al(III) hydrolysis in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, for **B** 12.5, 25.0, 50.0 and 100.0 mmol·L⁻¹ (aged solutions)

- $$\begin{split} \mathbf{B} &= 12.5 \text{ mmol}\cdot\mathrm{L}^{-1}. -\log_{10} h, Z: 4.128, 0.1164; 4.193, 0.2162; 4.216, 0.3167; 4.228, 0.4173; 4.245, \\ 0.5169; 4.257, 0.6183; 4.272, 0.7172: 4.287, 0.8192: 4.301, 0.9199; 4.313, 1.021; 4.328, 1.122; 4.343, \\ 1.222; 4.362, 1.323; 4.382, 1.422; 4.404, 1.523 \end{split}$$
- $$\begin{split} \mathbf{B} &= 25.0 \text{ mmol} \cdot \mathbf{L}^{-1}. -\log_{10} h, Z; 3.968, 0.1148; b \ 4.059, 0.2146; 4.093, 0.3150; 4.113, 0.4155; 4.127, 0.5160; 4.141, 0.6166; 4.157, 0.7172; 4.172, 0.8176; 4.188, 0.9182; 4.198, 1.019; 4.213, -1.120; 4.228, 1.220; 4.243, 1.321; 4.262, 1.424; 4.287, 1.525 \end{split}$$
- $$\begin{split} \mathbf{B} &= 50.0 \ \mathrm{mmol} \cdot \mathrm{L}^{-1}. \ -\log_{10} h, Z: \ 3.819, \ 0.1135; \ 3.915, \ 0.2136; \ 3.966, \ 0.3138; \ 3.994, \ 0.4746; \ 4.010, \\ 0.5149; \ 4.027, \ 0.6156; \ 4.042, \ 0.7163: \ 4.057, \ 0.8138; \ 4.072, \ 0.9141; \ 4.090, \ 1.014; \ 4.103, \ 1.115; \ 4.117, \\ 1.215; \ 4.132, \ 1.315; \ 4.150, \ 1.415; \ 4.178, \ 1.516 \end{split}$$
- $\mathbf{B} = 100.0 \text{ mmol} \cdot \mathbf{L}^{-1}. -\log_{10} h, Z: 3.643, 0.1124; 3.753, 0.2122; 3.822, 0.3124; 3.863, 0.4125; 3.885, 0.5128; 3.903, 0.6132; 3.920, 0.7135; 3.939, 0.8138; 3.953, 0.9138; 3.970, 1.014; 3.985, 1.114; 4.003, 1.215; 4.022, 1.316; 4.041, 1.415; 4.062, 1.515$

$$\mathbf{B} = b + \sum_{p} \sum_{q} p \beta_{pq} h^{-p} b^{q}.$$
⁽⁷⁾

If **H** and **B** are known from analytical data and *h* is measured as stated in the previous section, then it is possible to calculate the stability constants β_{pq} of the formed complexes using the appropriate values of *p* and *q* [17, 29, 30].

Now, since the $Z(\log_{10} h)_{\mathbf{B}}$ curves shown in Fig. 1 for different values of **B** are parallel, it is apparent that at least one polynuclear complex $Al_q(OH)_p^{(3q-p)+}$ is formed, so Sillén's

211 core + links hypothesis [20, 21] may be applied.

In order to deduce the sets of parameters (p, q, β_{pq}) for the formed complexes, we treated the Z(log₁₀ h)_B data, Table 2 and Fig. 1, first in terms of the core + links hypothesis and, subsequently, by using the generalized least-squares program LETAGROP [25, 31], whose principles are based on the functional behavior of the minimum error square sum, and the standard deviations in Z and the stability constants, as given in references [17, 29, 30].

218 The results of these analyses are summarized in Table 3.

219 **3.1 Core + Links Analysis**

220 Systems presenting parallel $Z(\log_{10} h)_{\mathbf{B}}$ curves can be analyzed in terms of a series of 221 species constituted by a central group, denominated core and several hypothetical com-222 posite ligands that also contain the central group, referred to as links. This means that the 223 species formed may be written in the core + links form as $Al(Al(OH)_t)_n^{3(n+1)-nt}$, where *t* is 224 a constant not necessarily an integer, and where *n* may be a unique integer *N* or a series of 225 *n* integers such that the product *nt* is also an integer.

226 Sillén [20, 21] defined the parameter *t*, related to the spacing between the parallel 227 $Z(\log_{10} h)_{\rm B}$ curves, according to Eq. 8:

$$t = -(\delta \log_{10} \mathbf{B} / \delta \log_{10} h)_{z}.$$
(8)

By making several slices at constant Z from our experimental $Z(\log_{10} h)_{\mathbf{B}}$ data, then Fig. 1 displays a plot of $\log_{10} \mathbf{B} (\log_{10} h)_Z$ containing various straight lines (not shown for

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simplicity), from whose slopes the values of parameter t were obtained, and which are plotted against Z in Fig. 2.

As we can see from this figure, the values of *t* range approximately between t = 2.0 for $Z \le 0.25$ and t = 2.5-2.7 for $Z \ge 0.8$.

According to the literature (vide supra), one can assume that it is probable that in solution the following species could be present: $Al(Al(OH)_2)_2^{5+}$ (t = 2, p = 4, q = 3) for low Z values and the species $Al(Al(OH)_{2.5})_{12}^{9+}$ (t = 2.5, p = 30, q = 13), Al(Al(OH)_{2.67})_{12}^{7+} (t = 2.67, p = 32, q = 13), and Al(Al(OH)_{2.83})_{12}^{5+} (t = 2.83, p = 34, q = 13) for higher Z values.

24 A03 The $Z(\log_{10} h)_{\mathbf{B}}$ data, Fig. 1, are plotted as Z/t versus $x (= \log_{10} \mathbf{B} - t \log_{10} h)$ for t = 2, 242 2.5, 2.67 and 2.83, respectively, in Figs. 3, 4, 5, 6.

In the first place, it can be seen that for t = 2, Fig. 3, the dispersion of the plotted points is very large, although the spread is reduced for $Z \le 0.25$. This is an indication that, for this interval, at least one Al(Al(OH)₂)_N^{N+1} species (p = 2 N, q = N + 1) is formed.

General balances using Eqs. 6 and 7 yield Eqs. 9 and 10,

$$\mathbf{B} = b + q\beta_{pq}h^{-p}b^q \tag{9}$$

$$\mathbf{B}Z = p\beta_{pq}h^{-p}b^q \tag{10}$$

and give Eqs. 11 and 12 when they are combined:

$$\mathbf{B}^{(1-q)}Z(1-qZ/p)^{-q} = p\beta_{pq}h^{-p}$$
(11)

Now, plotting the first member of Eq. 12 as a function of $-\log_{10} h$ for different possible values of p and q, it is found that only for p = 4 and q = 3 are the points located on a straight line, from which the stability constant of the $[Al_3(OH)_4]^{5+}$ complex was calculated, Table 3 (column 2) reports its stability constant value.

Fig. 2 Plot of the parameter t versus Z, for the system $Al^{3+}-OH^{-}$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C





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Fig. 3 a Plot of Z/t versus $\log_{10} \mathbf{B} - t \log_{10} h$ for the system $Al^{3+}-OH^-$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, and t = 2.00 for $\mathbf{B} = 12.5$ (*square*), 25 (*triangle*), 50 (*plus*) and 100 (*times*) mmol·L⁻¹. **b** Z values are given on the y-axis to the right of the figure



Fig. 4 a Plot of Z/t versus $\log_{10} \mathbf{B} - t \log_{10} h$ for the system $Al^{3+}-OH^{-}$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, and t = 2.50 for $\mathbf{B} = 12.5$ (*square*), 25 (*triangle*), 50 (*plus*) and 100 (*times*) mmol·L⁻¹. **b** Z values are given on the y-axis to the right of the figure

On the other hand, for $Z \ge 0.8$ and t = 2.5, 2.67 and 2.83, Figs. 4, 5, 6, respectively, the dispersion of the points is smaller, the best fit being found for t = 2.5 and 2.67, respectively. In this case there in an indication that for $Z \ge 0.8$, Al(Al(OH)_{2.5})_N (t = 2.5, p = 2.5 N, q = N + 1) and/or Al(Al(OH)_{2.67})_N (t = 2.67, p = 2.67 N, q = N + 1) can be formed, among other possible species.

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Fig. 5 a Plot of Z/t versus $\log_{10} \mathbf{B} - t \log_{10} h$ for the system $Al^{3+}-OH^-$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, and t = 2.67 for $\mathbf{B} = 12.5$ (*square*), 25 (*triangle*), 50 (*plus*) and 100 (*times*) mmol·L⁻¹. **b** Z values are given on the y-axis to the right of the figure



Fig. 6 a Plot of Z/t versus $\log_{10} \mathbf{B} - t \log_{10} h$ for the system $Al^{3+}-OH^{-}$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C, and t = 2.83 for $\mathbf{B} = 12.5$ (*square*), 25 (*triangle*), 50 (*plus*) and 100 (*times*) mmol·L⁻¹. **b** Z values are given on the y-axis to the right of the figure

Then, the variable y (= Z/t) (t = 2.5 and 2.67) was plotted as the function $x (= \log_{10} B - t \log_{10} h)$ and compared with the Y(X) curves calculated using Eqs. 13 and 14 [20, 21]:

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$$Y = Ng[1 + (N+1)g]^{-1}$$
(13)

$$X = N^{-1}\log_{10}g + \log_{10}[1 + (N+1)g] - \log_{10}N + (1 + N^{-1})\log_{10}(N-1).$$
(14)

It can be seen that Y and X contain only N and the auxiliary variable g, and therefore they are calculated giving the appropriate g values. Thus, a family of curves $Y(X)_N$ (not shown for simplicity) was constructed for N = 4-18.

A good fit was found between the experimental points y(x) and the calculated theoretical curve Y(X) for N = 12 and t = 2.5 and 2.67, corresponding to the complexes [Al₁₃(- $(OH)_{30}^{9+}$ and $[Al_{13}(OH)_{32}]^{7+}$, respectively.

The $\log_{10} \beta_{pa}$ value was found from the lateral translation (x - X) required to make the experimental points coincide with the theoretical calculated curve. Table 3 (columns 3 and 4) reports the corresponding stability constant values.

Thus, from the analysis of $Z(\log_{10} h)_{\rm B}$ data in terms of the core + links hypothesis, the 280 following stability constants $\beta_{43} = 10^{-14.1} {}^{(3)}$, $\beta_{3013} = 10^{-104.8} {}^{(2)}$ and $\beta_{3213} = 10^{-113.2} {}^{(1)}$ 281 282 were obtained, whose values are in good agreement with those obtained by LETAGROP 283 (vide infra)

284 3.2 LETAGROP Analysis

285 Next, the $Z(\log_{10} h)_{\rm B}$ data were analyzed by means of LETAGROP initially using these 286 prior results in terms of the hypothesis core + links (vide supra) analysis.

287 The model core + links formed by the species (3, 4), (30, 13) and/or (32, 13) gives an 288 acceptable $\sigma(Z)$ value, Table 3 (columns 5 and 6), which was improved when species (2, 2) 289 and (34, 13) were added, Table 3 (column 7), but the species (1, 1) was rejected.

290 According to the values of the standard deviation $\sigma(Z) = 0.013$ and the precision $(\pm 3\sigma)$ of the stability constants of the species involved, $\beta_{22} = 10^{-7.67} {}^{(3)}$, $\beta_{43} = 10^{-14.34} {}^{(4)}$, $\beta_{3013} = 10^{-104.67} {}^{(5)}$, $\beta_{3213} = 10^{-113.26} {}^{(6)}$ and $\beta_{3413} = 10^{-123.6} {}^{(2)}$, the goodness of fit 291 292



Fig. 7 Species distribution diagram for the system $Al^{3+}-OH^{-}$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C and $\mathbf{B} = 12.5 \text{ mmol} \cdot \text{L}^{-1}$

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between the experimental $Z(\log_{10} h)_{\mathbf{B}}$ data and the proposed model is really good, such that it satisfactorily explains the Al³⁺ hydrolysis present in our working conditions.

The solid lines of Fig. 1 represent the theoretical curves calculated with the stability constants of Table 3 (column 7). Figures 7 and 8 show the species distribution diagram for $\mathbf{B} = 12.5$ and 100 mmol·L⁻¹, respectively.

For $\mathbf{B} = 12.5 \text{ mmol} \cdot \mathbf{L}^{-1}$ the order of abundance for the complexes with 13 Al atoms is (32, 13) > (30, 13) > (34, 13), while for $\mathbf{B} = 100.0 \text{ mmol} \cdot \mathbf{L}^{-1}$ the order becomes (30, 13) > (32, 13) > (34, 13). For the smallest species with 2 and 3 Al atoms the order is always (2, 2) > (4, 3).

On the other hand, of the two species (34, 13) and (17, 7) postulated by Biedermann at 50 °C, [7], we only detected the first one that is especially abundant for $\mathbf{B} = 12.5 \text{ mmol}\cdot\text{L}^{-1}$ and pH \geq 4.3, while the second one was not detected.

305 However, a few words must be said about those species, that according to Biedermann's 306 work (see reference 7, Fig. 1, p. 20), when all data for $\mathbf{B} = 5-50 \text{ mmol}\cdot\text{L}^{-1}$ in 3.0 mol·L⁻¹ NaClO₄ at 50 °C were plotted in terms of Z versus the variable x (= $\log_{10} \mathbf{B}$ – 307 308 2.83 $\log_{10} h$, they were fitted quite well in a single curve, giving in this way a great 309 evidence of the validity of his model. Moreover, assuming equilibrium conditions both for 310 the solutions aged at 25 °C (this work), and the solutions at 50 °C (Biedermann's work), it 311 can be seen that when increasing the temperature, there is a remarkable change in the value of the stability constant of the (34, 13) species, which varies from $\beta_{34,13} = 10^{-122.6}$ 312 (25 °C) to 10^{-97.6} (50 °C). 313

A similar effect is observed in Baes and Mesmer's work (Table 1, columns 3–5) [9, 10] where with the change of temperature from 99.6 to 149.8 °C, for example, the values of the stability constant of the species (32, 13) increases considerably from $\beta_{32,13} = 10^{-64.3}$ (99.6 °C) to $10^{-43.9}$ (149.8 °C).



Fig. 8 Species distribution diagram for the system $Al^{3+}-OH^{-}$ in 3.0 mol·L⁻¹ (Na)Cl ionic medium at 25 °C and **B** = 100.0 mmol·L⁻¹

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Table 3 Equilibrium constants for Al(III) hydrolysis in 3.0 mol·L⁻¹ (Na)Cl at 25 °C (aged solutions) according to reactions (1) (this work)

Species	$-\log_{10}\beta_{pq}$	$_{l}(3\sigma)$				
[AlOH] ⁺						(>6.1)
$[Al_2(OH)_2]^{4+}$						7.67 (3)
$[Al_3(OH)_4]^{5+}$	14.1 (3)			14.16 (4)	14.14 (6)	14.36 (4)
[Al ₁₃ (OH) ₃₀] ⁹⁺		104.8 (2)		104.73 (3)	104.74 (5)	104.67 (5)
[Al ₁₃ (OH) ₃₂] ⁷⁺			113.2 (1)	113.6 (1)	113.50 (7)	113.26 (6)
[Al ₁₃ (OH) ₃₄] ⁵⁺						123.6 (2)
t	2.00	2.50	2.67			
$\sigma(Z)$				0.020	0.016	0.013
Method		core + links			LETAGROP	
ks/errors				=0	$\neq 0^{a}$	$\neq 0^{\rm b}$

^a Errors in $E_0 = -0.1, 0.0, -0.1, 0.2 \text{ mV}$, and $\mathbf{H} = 0.0, 0.0, 0.2, 1.2 \text{ mmol}\cdot \mathbf{L}^{-1}$

^b Errors in $E_0 = -0.1, 0.1, 0.1, 0.3 \text{ mV}$, and $\mathbf{H} = 0.4, 0.3, -0.3, 2.63 \text{ mmol·L}^{-1}$

On the other hand, none of the three species (15, 6), (20, 8) and (33, 13) proposed by Brosset et al. [19], the likely species (20, 8) considered by Akit et al. [13], or the four species (2, 1), (x, 2), (36, 13) and (3.1) suggested by Bottero et al. [14] were detected in our measurements.

Definitely, our conclusion is that in 3.0 mol·L⁻¹ NaCl ionic medium at 25 °C, in solutions aged for 15 days, the main species are $[Al_2(OH)_2]^{4+}$, $[Al_3(OH)_4]^{5+}$, $[Al_{13}(-$ OH)₃₀]⁹⁺, $[Al_{13}(OH)_{32}]^{7+}$ and $[Al_{13}(OH)_{34}]^{5+}$ over the whole ranges studied by us, that is 12.5 \leq **B** \leq 100 mmol·L⁻¹ and 0.1 $\leq Z \leq$ 1.5.

326 Complex (2, 2) must have a structure consisting of two AlO₆ octahedra sharing an edge with two shared OH^- groups, that is $(H_2O)_4Al(OH)_2Al(H_2O)_4^{4+}$, as inferred from the crystal structure of the 327 $[Al_2(OH)_2(H_2O)_8]^{4+}$ complex [15], or else a linear structure with two AlO₆ octahedra sharing an OH⁻ 328 bridge, that is $(H_2O)_5Al(OH)AlOH(H_2O)_4^{4+}(H_2O)_5Al(OH)AlOH(H_2O)_4^{4+}$. By analogy, 329 complex (4, 3) must possess a similar structure with three octahedra sharing two edges with 330 two OH⁻ groups for each of them, that is, $(H_2O)_4Al(OH)_2Al(H_2O)_2(OH)_2Al(H_2O)_4^{5+}$, or else 331 332 a linear structure consisting of three AlO₆ octahedra sharing two OH⁻ bridges, that is 333 $(H_2O)_4AIOH(OH)AI(H_2O)_4(OH)AIOH(H_2O)_4^{5+}$.

On the other hand, the three homonuclear (30, 13), (32, 13) and (34, 13) species should have structures with 12 AlO₆ octahedra with shared edges and OH⁻ groups arranged regularly around an AlO₄ tetrahedron, as deducted from the crystal structure of the $[Al_{13}(OH)_{32}(H_2O)_{12}]^{7+}$ complex [16].

This model coincides with that of Baes and Mesmer [9, 10], partially with those of
Aveston [8], Öhman-Forsling [11], Biedermann [7] and other studies quoted in the
Introduction, in spite of the very different conditions used for most of these researchers'
work.

The novelty of our experimental approach was working in the area $Z \le 1.5$, quite far from where very slow reactions of basic salts precipitation take place, covering a wide range of Al(III) concentrations, using solutions aged for several days, and conducting the final emf(H) measurements after the system had reached equilibrium, that is, when the pH did not change over time.

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In particular, for the $Z \gg 1.5$ area of disagreement among various authors, the three homonuclear (30, 13), (32, 13) and (34, 13) complexes should predominate at Z = 2.31, 2.46 and 2.62, respectively, but whose much higher values purposely did not cross the Z = 1.5 barrier at pH = 4.1–4.6, to avoid the region where slow precipitation of basic salts takes place. However, for Z < 1.5 there is still sufficient quantity of the three species present to allow fairly accurately determination of the corresponding stability constants.

Therefore, one can say that in our working conditions, the proposed model fully and satisfactorily explains hydrolysis of the Al^{3+} ion.

Finally, we should add that our fundamental interest in studying Al³⁺ hydrolysis is that. at the present time, we are also carrying out several studies of its reactions with ligands L of different structure, and therefore we need to characterize the hydrolysis in order to properly subtract the concentrations of $Al_q(OH)_{pr}]^{(3q-p)}$ species from the total system contribution $Al_q(OH)_p]^{(3q-p)} + Al_x(OH)_yL_r]^{(3x-y)+}$ under similar experimental conditions [25].

4 Conclusions 361

The hydrolysis of the Al^{3+} ion was studied by means of emf(H) measurements in 362 3.0 mol·L⁻¹ NaCl ionic medium at 25 °C, in solutions aged 15 days, at total Al(III) concentration $\mathbf{B} = 0.0125 - 0.1000 \text{ mol·L}^{-1}$, and average number of bound OH⁻ or 363 364 released H⁺ per Al atom Z = 0.1-1.5; the results show that the main species presents are 365 $[Al_2(OH)_2]^{4+}$, $[Al_3(OH)_4]^{5+}$ and the three homonuclear complexes $[Al_{13}(OH)_{30}]^{9+}$, $[Al_{13}(OH)_{32}]^{6+}$ and $[Al_{13}(OH)_{34}]^{7+}$, and that this model fully explains hydrolysis of the 366 367 Al^{3+} ion. 368

369 For $\mathbf{B} = 0.012.5 \text{ mol} \cdot L^{-1}$ the relative abundance for the complexes with 13 Al atoms is (32, 13) > (30, 13) > (34, 13), while for **B** = 0.1000 mol·L⁻¹ the order becomes (30, 370 371 (13) > (32, 13) > (34, 13). For the smallest species with 2 and 3 Al atoms the order is 372 always (2, 2) > (4, 3).

373 The stability constants obtained from the core + links hypothesis are in good agreement 374 with those obtained by using LETAGROP.

375 In dealing with solution equilibria, in order to find the stoichiometry and the stability 376 constants of the species formed, is very important to initially analyze the experimental data 377 by appropriate graphical methods, and subsequently by least-squares programs.

The aging method described here for Al³⁺ hydrolysis is recommended for studying 378 379 systems where slow reactions take place at ambient temperature, as well using wide ranges 380 of reactant concentrations and appropriate concentration ratios between them.

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